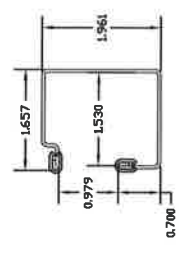
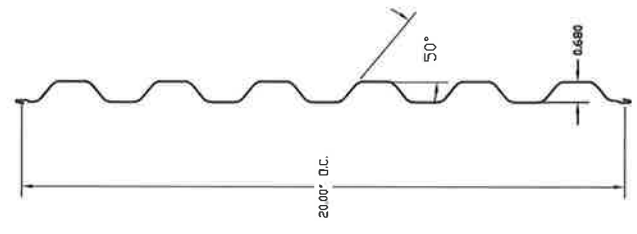
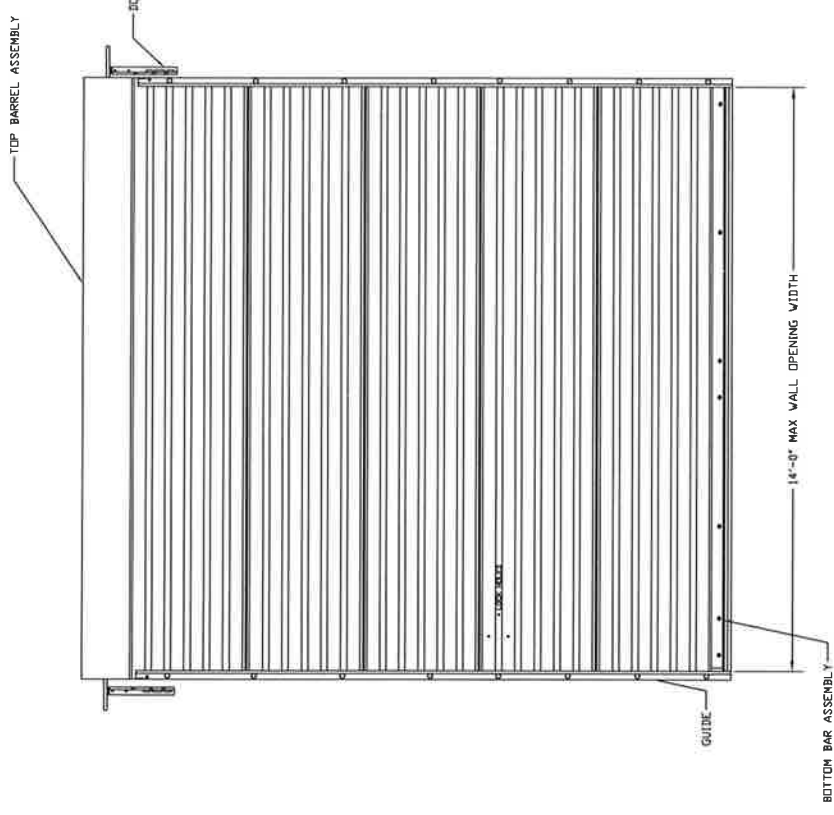


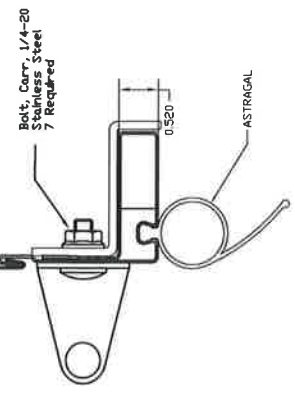
DRAWING NO. 977WL



GUIDE DETAIL - LH SHOWN
18 GAUGE (0.047" MIN.) ASTM A-653 STEEL,
HOT DIPPED GALVANIZED PER ASTM A-924
(G-40). FACTORY INSTALLED POLYPROPYLENE
GUIDE RUNNER.

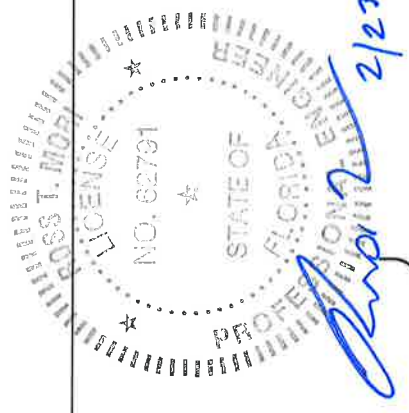


BOTTOM BAR ASSEMBLY
22 GAUGE (0.030" MIN.) ASTM A1011 GALVALUME, HOT DIPPED,
MIN. YIELD OF 50 KSI, ROLL FORMED.
BACKUP ANGLE TO BE MANUFACTURED FROM 12 GAUGE ASTM
A-653 STEEL, HOT DIPPED GALVANIZED PER ASTM A-924 (G-40)



DOOR PANEL
26 GAUGE (0.018" MIN.) GRADE 80 STEEL PER ASTM A-653
STEEL, HOT DIPPED GALVANIZED PER ASTM A-924 (G-40).
WITH FULL COAT OF PRIMER AND BAKED POLYESTER FINISH
COAT.

SPACEGUARD LATCH FACTORY INSTALLED - STEEL AND ZINC
CAST PART WITH POWDER COATING FINISH, SECURED WITH 3 -
3/8" JAM NUTS



**Trac-Rite®**
Door, Inc.

314 Waburn Road, Sun Prairie, WI 53590
Phone: 800-448-8979 Fax: 800-238-8722
www.tracrite.com

THIS DRAWING AND ALL PARTS THEREOF ARE THE EXCLUSIVE PROPERTY OF TRAC RITE DOOR, INC. AND WILL BE LOANED TO YOU FOR WHOLE OR PART WITHOUT WRITTEN PERMISSION.

TOLERANCE (UNLESS OTHERWISE SPECIFIED)
LINEAR: ± .032"
ANGULAR: ± 2°

DATE: 1-04-22
BY: JSB
APP'D: JSB

DESCRIPTION: 977 WINDLOCK DOOR

DRAWING NO: 977WL

REV. SHEET: 1 of 2

REV.	EDN	DESCRIPTION	BY	DATE